



- DO NOT SCALE -

HINGE MODEL	METAL GAUGE	(D) KNUCKLE DIA.	(S) DISTANCE FROM EDGE OF LEAF TO SWAGE LINE		
			5 X 4 (127.00 X 101.60)	5 X 4 1/2 (127.00 X 114.30)	5 X 5 (127.00 X 127.00)
STD WEIGHT A50	.146 (3.71)	.609 (15.48)	1.625 (41.28)	1.875 (47.63)	--
HVY WEIGHT B50	.190 (4.83)	.703 (17.86)	1.562 (39.69)	1.812 (46.04)	2.062 (52.39)

MACHINE SCREW SIZE: 12-24 X 1/2" F.H.
WOOD SCREW SIZE: #12 X 1 1/4" F.H.

INGERSOLL RAND COMPANY HINGES ARE MADE IN SIZE, GAUGE AND WITH SCREW HOLES LOCATED TO CONFORM TO ANSI-A156.7.

IVES
STANDARD 5" HINGE TEMPLATE

NOTE: DIMENSIONS IN () ARE MILLIMETERS.

IR Security & Safety[®]

TEMPLATE NUMBER: INST. 5HG_1 DATE: 05-19-03